## MONROE

Adjustable Handle Quick Guide



Everything you need to know all in one place!

## **Adjustable Handles**



Monroe offers a variety of different adjustable handles. If you don't see what you are looking for, we can custom make anything to you specifications.

Adjustable handles are commonly used where fastening, unfastening, and adjusting becomes difficult because of tight or awkward spaces. Engineered and manufactured to strict standards, we have adjustable handles for about any commercial or industrial use.

## We are Monroe! How can we help?

Our adjustable handles are available in several materials including: plastic, stainless steel, zinc and steel.

Many of our adjustable handle assemblies are available with metric or imperial threads and with steel or stainless steel inserts.



2 |

## **Styles**

Monroe offers a variety of different style adjustable handle for any application. Monroe also offers custom capabilities for those with special requirements.



#### **Stainless Steel Ball Style**

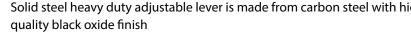
- Handle material available in die-cast zinc or PA6 thermoplastic
- Insert, screw & spring made from 303 stainless steel
- Instantly adjustable to 20-45 different handle positions depending on size
- Handle color is black (orange available as special order)
- Now available in 100% solid stainless steel version
- Adjustable handle elite design



- Handle material is die-cast Zinc
- Smooth, comfortable, ball style design with beautiful black gloss powder coated finish
- Insert, screw & spring are made from carbon steel
- Instantly adjustable to 20-45 different handle positions depending
- Handle color is black (orange is available as special order)

#### **Heavy Duty**

- Solid steel heavy duty adjustable lever is made from carbon steel with high
- Black plastic ball knob on handle end for a beautiful finished appearance



- Totally enclosed construction
- 5 heavy duty sizes to meet every need

#### **Plastic Teardrop**

- Handle material available PA6 thermoplastic
- Stud, screw & spring made from 303 stainless steel
- Instantly adjustable to 20-45 different handle positions depending
- Handle color is black (orange available as special order)
- Now available in 100% solid stainless steel version
- A standard clamping lever that also has an adjustable feature
- Five sizes to fit a wide range of applications
- Special tap/reams are also available on request

#### **Stainless Steel Teardrop**

- All components made from 300 grade stainless steel
- Instantly adjustable to 20-45 different handle positions depending
- Solid cavity free design
- Bright mirror-like polished finish
- Insert machined from 1 piece solid bar

#### **Zinc Teardrop**

- Handle material available in die-cast zinc or PA6 thermoplastic
- Stud, screw & spring made from 303 stainless steel
- Instantly adjustable to 20-45 different handle positions depending
- Handle color is black (orange available as special order)
- Now available in 100% solid stainless steel version
- A standard clamping lever that also has an adjustable feature
- Five sizes to fit a wide range of applications
- Special tap/reams are also available on request

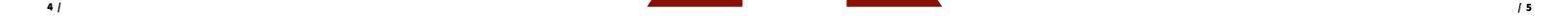
#### **Button Head**

- Suitable when turning angle is limited
- Lift lever to disengage clamping device
- Release lever the return spring automatically engages
- Comfortable lever releases
- Resistant to solvents, oils, greases, and other chemical agents
- ELESA<sup>©</sup> original design









# **Specs**

Mounting Types

- Pilot
  - Reamed
- Tapped Threaded
- Stud

1/4-20	M5
5/16-18	M6
3/8-16	M8
1/2-13	M10
5/8-11	M12
3/4-10	M16
10-24	M20
10-32	M24

Thread



#### **ATS Machine Safety Solutions**

ATS Machine Safety Solutions is a in-house design and manufacturing company of industrial machine guards. When it comes to safety, ATS does not cut corners. Their impressive collection of machine guards needed industrial strength angled adjustable handles that were user-friendly and top quality. Monroe was happy to help with a variety of handles for their machine guards.

In the picture to the left you can see their Universal Mount Milling/ Drilling Machine Guard. ATS
Machine Safety Solutions offers
a wide variety of guards and
products that allow operators to complete their tasks and most importantly remain safe.

Check them out atssafety.com.

## **Angles**

At times the need for adjustable handles to be placed in a confined space is unavoidable for the application to work correctly. In this circumstance angled handles allow operators to perform the functions they need in the limited space they have. Our heavy duty adjustable handles are not only built to last, but they are available in 0° or 15°.





/ 7

# Handle Our handle and stud length come

in both inches and millimeters.

## **Handle Length**

Inches (in)
1.55
2.35
2.50
2.55
3.15
3.20
3.75
3.90
4.00
4.35
4.65
5.15
5.35

Millimeter (mm)		
40.00		
65.00		
80.00		
81.00		
95.00		
98.00		
102.00		
110.00		
118.00		
131.00		
136.00		
163.00		

#### **Handle Material**

- STEEL
- CARBON STEEL
- 300 STAINLESS STEEL
- 303 STAINLESS STEEL
- ZINC
- PLASTIC
- PA6 THERMOPLASTIC
- GLASS FIBER
  - **TECHNOPOLYMER**

## Stud, Spring, & **Screw Material**

- BRASS
- STEEL
- CARBON STEEL
- BLACK OXIDE FINISH
- 303 STAINLESS STEEL



Stud	Length
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Inches (in)		
0.40		
0.50		
0.60		
0.75		
0.80		
1.00		
1.20		
1.25		
1.26		
1.30		
1.40		
1.50		
1.55		
1.60		
1.75		
1.95		
2.00		
2.20		
2.35		

Millimeter (mm)		
10.00		
15.00		
16.00		
20.00		
25.00		
30.00		
35.00		
40.00		
45.00		
50.00		
60.00		
90.00		





## Advantages &

## Disadvantages

Figure out what handle material will work best for you!

#### **Cast Zinc**



<u> </u>		
Advantage	Disadvantage	
<ul> <li>Zinc cast offers high strength and low cost</li> <li>Zinc cast gives adequate corrosion resistance for low wear or inside applications</li> </ul>	Zinc coating can wear off in high use or maritime applications exposed to salt	

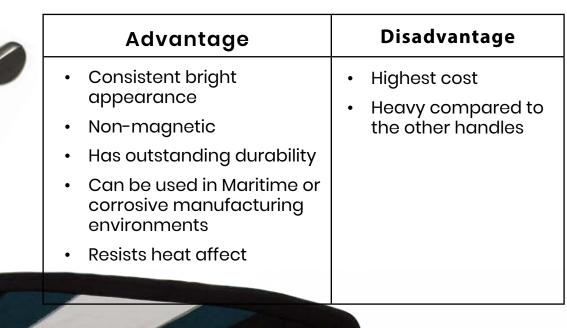
### **Plastic**



	Advantage		Disadvantage
•	Cost wise it is more affordable	•	Not as strong and durable as metal
•	High impact 175° F to 195° F	•	Best used in light duty applications
•	Fiberglass reinforced 265 to 300° F		

Will not corrode

#### **Stainless Steel**





## **Finishes**

Monroe offers a variety of different finishes that are sure to fit any need. If you would like a different finish just let us know and we will make it happen.

- Polished black gloss
- Black oxide finish
- Polished finish
- Gray matte finish
- Black matte finish
- Orange color in RAL 2004 (special order)







Orange color in RAL 2004 (special order)

