

USER ACTIVITIES:
NAVY - IMC

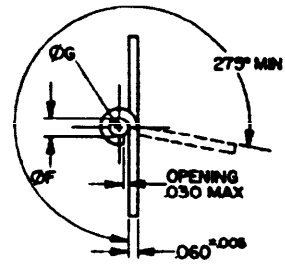
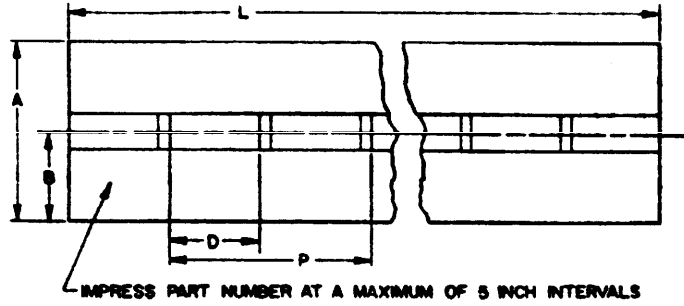


TABLE 1. DASH NUMBERS AND DIMENSIONS

DASH NO.	WIDTH		STOCK LENGTH L ±.03	BUCKLE LENGTH 1/D	PITCH 2/P	BUCKLE Ø F	PIN Ø G
	A REF	B ±.031					
9	1.062	.531	84.00 SEE NOTE 2	.623 ⁺ _{-.010}	1.250 ⁺ _{-.003}	.130 ⁺ _{-.001}	.125 ⁺ _{-.002}
10	1.500	.750					
11	2.000	1.000	84.00 SEE NOTE 2	.998 ⁺ _{-.015}	2.000 ⁺ _{-.003}	.130 ⁺ _{-.001}	.125 ⁺ _{-.002}
12	2.500	1.250					
13	1.062	.531					
14	1.500	.750					
15	2.000	1.000					
16	2.500	1.250					

- 1/ SEE REQUIREMENT 3
- 2/ SEE REQUIREMENT 4

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REVIEWER ACTIVITIES:
ARMY - AT, AV, MI, GL
AIR FORCE - 82
DLA - IS

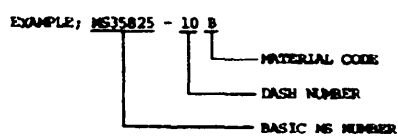
Ⓔ ENTIRE STANDARD REVISED

INCH - POUND

P.A. ARMY - AR Other Curt NAVY - AS AIR FORCE-99	INTERNATIONAL INTEREST	TITLE HINGE, BUTT, CONTINUOUS (PIANO) .060 THICKNESS, .125 PIN DIA	MILITARY STANDARD MS35825
PROCUREMENT SPECIFICATION MIL-H-9850	SUPERSEDES	PAGE 1	OF 2

REQUIREMENTS:

1. **MATERIAL:**
 - A. ALUMINUM-LEAF-TEMPER, H24 OR H34 HALF-HARD, (UNS A95052) IN ACCORDANCE WITH QQ-A-250/B. ALUMINUM-PIN-TEMPER, HALF-HARD, (UNS A95052) IN ACCORDANCE WITH QQ-A-225/7.
 - B. BRASS-LEAF-ALLOY 268 (UNS C26800) TEMPER HALF-HARD, IN ACCORDANCE WITH QQ-B-613. COPPER-PIN-ALLOY 260 (UNS C26000) TEMPER HALF-HARD, IN ACCORDANCE WITH QQ-W-321.
 - C. CORROSION RESISTANT STEEL-LEAF-CLASS 301 (UNS S30100), 302 (UNS S30200), OR 304 (UNS S30400) CONDITION A, TEMPER ANNEALED, IN ACCORDANCE WITH QQ-6-766. CORROSION RESISTANT STEEL-PIN-FORM 1, CONDITION B, COMPOSITION 302 (UNS S30200), 304 (UNS S30400), 305 (UNS S30500) AND 316 (UNS S31600). IN ACCORDANCE WITH ASTM A313.
 - D. CARBON STEEL-LEAF-COLD-ROLLED, TEMPER NO. 4 IN ACCORDANCE WITH QQ-6-696. CARBON STEEL-PIN-COMPOSITION 1010 (UNS G10100), 1020 (UNS G10200) ACCORDANCE WITH QQ-W-461.
 - E. CARBON STEEL-LEAF-COLD-ROLLED TEMPER NO. 4 IN ACCORDANCE WITH QQ-6-696. COPPER-PIN-ALLOY 260 (UNS C26000) TEMPER HALF-HARD IN ACCORDANCE WITH QQ-W-321.
2. **FINISH:** MATERIAL A, B, C AND D SHALL BE PLAIN (UNCOATED). WHEN SPECIFIED, MATERIAL D SHALL BE ZINC PLATED IN ACCORDANCE WITH ASTM B633 TYPE 11, FE/ZN 13 OR CADMIUM PLATED IN ACCORDANCE WITH QQ-P-416 TYPE II CLASS 1. MATERIAL E SHALL BE CADMIUM PLATED IN ACCORDANCE WITH QQ-P-416, TYPE II, CLASS 1.
3. **KNUCKLES** - END KNUCKLES SHALL BE A MINIMUM 1/2 OF KNUCKLE.
4. **PITCH** - CUMULATIVE TOLERANCE ON PITCH IS ±.015 INCHES IN ANY 36 INCH SEGMENT.
5. **PART NUMBER:** - THE MS PART NUMBER CONSISTS OF THE MS NUMBER PLUS THE DASH NUMBER FOLLOWED BY THE APPLICABLE CODE FOR MATERIAL FROM REQUIREMENT 1.



WHEN PROTECTIVE FINISH IS REQUIRED FOR MATERIAL D, ADD F TO THE PART NUMBER.

NOTES:

1. ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.
2. HINGES SHALL BE STOCKED AND ISSUED IN LENGTHS OF 84.00 INCHES. APPLICATION MAY BE OF ANY LENGTH WITHIN THE ABOVE LENGTH.
3. IN THE EVENT OF A CONFLICT BETWEEN THE TEXT OF THIS STANDARD AND THE REFERENCES CITED HEREIN, THE TEXT OF THIS STANDARD SHALL TAKE PRECEDENCE.
4. REFERENCED GOVERNMENT OR (NON-GOVERNMENT) DOCUMENTS OF THE ISSUE LISTED IN THAT ISSUE OF THE DEPARTMENT OF DEFENSE INDEX OF SPECIFICATIONS AND STANDARDS (DoD ISS) SPECIFIED IN THE SOLICITATION FORM A PART OF THIS STANDARD TO THE EXTENT SPECIFIED HEREIN.
5. DASH NUMBERS 1 THRU 8 ARE CANCELLED AND NEW DASH NUMBERS ASSIGNED FOR L DIMENSION (84.00) INCHES.

TABLE II. CROSS REFERENCED OF CANCELLED DASH NUMBERS

CANCELLED	LENGTH	SUPERSEDING	LENGTH
MS35825-1	120	MS35825-9	84
MS35825-2	120	MS35825-10	84
MS35825-3	120	MS35825-11	84
MS35825-4	120	MS35825-12	84
MS35825-5	120	MS35825-13	84
MS35825-6	120	MS35825-14	84
MS35825-7	120	MS35825-15	84
MS35825-8	120	MS35825-16	84

P.A. ARMY - AR <small>Other Code</small> NAVY - AS AIR FORCE-99	INTERNATIONAL INTEREST	TITLE HINGE, BUTT, CONTINUOUS (PIANO) .060 THICKNESS, .125 PIN DIA	MILITARY STANDARD
			MS35825
PROCUREMENT SPECIFICATION ML-H-9850	SUPERSEDES	PAGE 2 OF 2	

DD FORM 1, MAY 72, 672-1 (COORDINATED) PREVIOUS EDITIONS OF THIS FORM ARE OBSOLETE 5340-1862

USER ACTIVITIES:
NAVY - MC

REVIEWER ACTIVITIES:
ARMY - AT, AV, MI, GL
AIR FORCE - 82
DLA - IS

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APPROVED 24 JUN 57 REVISED (E) FOR CHANGES SEE PAGES 1 AND 2